



## ModuLift

### Stationary assembly fixture, electrically operated



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## 1 Description of the product

The modu Lift is a stationary, electrically operated assembly fixture for workpieces weighing up to 40 kg.

Up to 70 kg can be lifted without an electrical rotation axis.

Due to its sturdy, industrial quality design modu Lift can be used for both assembly and repair.

The lifting and rotation axis are electrically operated. Both axes are operated with a common hand panel.

Since both axes are self-locking, each set position is held securely.

A large stroke of 1225 mm makes it possible to lift the workpieces from the ground and bring them to an optimal assembly height. The rotation axis allows endless rotation at any height. The lifting axis has a shutdown function if a collision occurs during lowering.

### 1.1 Validity of the documentation

This document applies to the following products:

Modu Lift in data sheet M9103. The following types or part numbers are concerned:

**6415834, 6415835**

## 2 Target group of this document

- Mechanic

### Further qualification / age restrictions

The personnel must:

- be physically and mentally in the position to do the work required
- protect the working area as per the existing rules

The responsibility for different activities at the product have to be clearly defined and kept. Unclear competences are a security risk.

### 3 Symbols and signal words

#### **WARNING**

##### **Person damage**

Stands for a possibly dangerous situation.

If it is not avoided, death or very severe injuries will result.

#### **CAUTION**

##### **Easy injuries / property damage**

Stands for a possibly dangerous situation.

If it is not avoided, minor injuries or material damages will result.



##### **Hazardous to the environment**

The symbol stands for important information for the proper handling with materials that are hazardous to the environment.

Ignoring these notes can lead to heavy damages to the environment.



##### **Mandatory sign!**

The symbol stands for important information, necessary protection equipment, etc.

#### **NOTE**

- This symbol stands for tips for users or especially useful information. This is no signal word for a dangerous or harmful situation.

### 4 For your safety

The operating manual provides information and aims to prevent hazards that may arise when using the product. It also provides information and suggestions regarding transport, storage, and maintenance.

Strict compliance with this operating manual is required to prevent accidents and material damage, as well as to ensure trouble-free operation of the assembly fixture.

Furthermore, observing the operating instructions will help to:

- Prevent injuries
- Reduce down times and repair costs
- Increase the service life of the fixture.

#### 4.1 Safety instructions

The product was manufactured in accordance with the generally accepted rules of the technology.

Observe the safety instructions and the operating instructions given in this manual, in order to avoid personal damage or material damage.

- Read these operating instructions thoroughly and completely, before you work with the product.
- Keep these operating instructions so that they are accessible to all users at any time.
- Pay attention to the current safety regulations, regulations for accident prevention and environmental protection of the country in which the product will be used.
- Use the ROEMHELD product only in perfect technical condition.
- Observe all notes on the product.
- Use only accessories and spare parts approved by the manufacturer in order to exclude danger to persons because of not suited spare parts.
- Respect the intended use.

- All mechanics must have received the relevant training and instructions from the operator. In addition, they should be able to assess the work assigned to them and recognize possible hazards on the basis of their professional training.

### 4.2 Product-specific safety instructions

#### **WARNING**

##### **Injury due to crushing**

Components of the product move while they are in operation, this can cause injuries.

- The assembly fixture may only be operated by one person.
- No other persons may be in the work area while the fixture components are moving.

##### **Injury due to falling workpiece**

Insufficiently clamped workpieces can fall during lifting or rotating and cause injuries.

- Check that the workpiece is securely clamped before lifting or rotating starts.

##### **Injuries due to misuse, incorrect operation or abuse!**

Injuries can occur if the product is not used within the intended use and the technical performance data.

- Before start up, read the operating instructions!

#### **CAUTION**

##### **Transverse forces and forced conditions!**

Side loads and forced conditions on the product lead to the premature failure.

- Avoid forced conditions (overdetermination) of the product.
- Max. forces and torques see technical characteristics.

##### **Performance of the product!**

The admissible performance data of the product, see chapter "Technical characteristics", may not be exceeded.

#### **NOTE**

##### **Repairs may only be performed by service technicians of Römhild**

- Repair works, as e.g. the change of components may only be effected by the service technicians of the company Römhild.

It is imperative to comply with the following notices to ensure safe operation:

- The maximum workpiece weight (see Technical Data), including the workpiece holder, must not be exceeded.
- If the workpiece weight is exceeded, internal components may not work properly.

### 4.3 Personal protective equipment

 **For works at and with the product, wear safety shoes!**

## 5 Safety devices

The below safety devices are for the safety of the operators. As a matter of principle no safety devices may be detached, put out of action or modified.

### Used safety devices

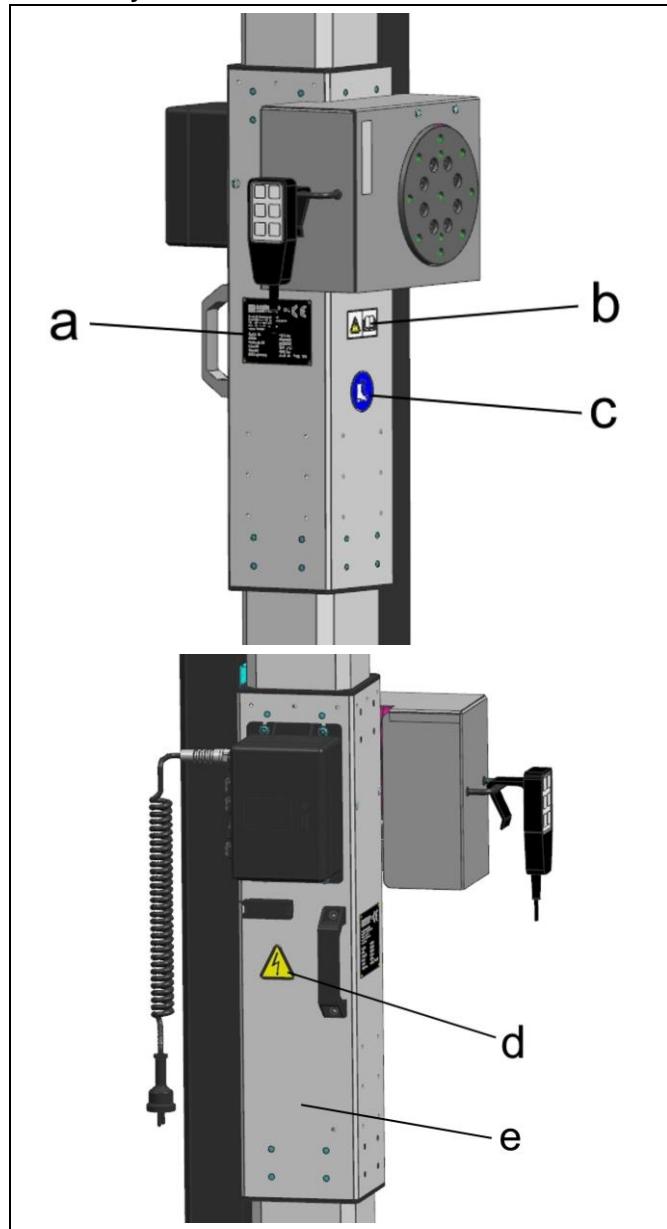


Fig. 1: Positions of the safety devices

a Name plate	d Warning - voltage
b Sign: Read the Operating Manual	e Lifting drive with collision shutdown in downward movement
c Mandatory sign: Wear safety shoes	

### 5.1 Check the safety devices

#### NOTE

##### Checking the safety device

- To check the safety device, use the "General examination" checklist. Eliminate any identified safety device defects immediately.

##### Testing intervals

- at the beginning of every shift
- once a week in case of continuous shift
- after each maintenance or repair

##### Testing content

- Function
- State and position
- Safe fixing

##### General examination

Covers	Number, available and undamaged
Screw plugs	Number, available and undamaged
Name plates with specifications	Number, available, readable and undamaged
Danger signs	Number, available and undamaged
Mandatory signs	Number, available and undamaged
Other protective devices available	available, undamaged and ready for operation
Lifting drive with collision shutdown in downward movement	Collision shutdown check
Testing date:	Tester (signature): (Number see "Position of safety devices")

(Number see "Position of safety devices")

## 6 Application

### 6.1 Intended use

The products are used in industrial applications to carry out lifting, lowering and rotational movements with an electric motor.

In addition, use in compliance with the intended purpose includes:

- Use within the capacity indicated in the Technical Data (pay particular attention to the torque load).
- Use as described in this operating manual.
- Comply with maintenance intervals.
- Have qualified and trained personnel carry out the corresponding activities.
- Mount spare parts only with the same specifications as the original part.
- Max. pressure load only with the lifting force indicated in the Technical Data.
- Use only within closed, low-dust rooms.

## 6.2 Misapplication

### ⚠️ WARNING

#### Injuries, material damages or malfunctions!

Modifications can lead to weakening of the components, reduction in strength or malfunctions.

- Do not modify the product!

The use of the products is not authorised:

- For domestic use.
- For use at fairgrounds and amusement parks.
- In food processing or in areas with special hygiene regulations.
- In mines.
- In ATEX areas (in explosive and aggressive environments, e.g. explosive gases and dusts).
- If physical effects (welding currents, vibrations or others) or chemically acting media damage the seals (resistance of the seal material) or components and this can lead to functional failure or premature failure.
- For applications other than vertical lifting and rotation of loads. Suspended operation (e.g., from a ceiling) is not permitted.
- Not suitable for applications with strong impact loads or strong vibration.

**Special solutions are available on request!**

## 7 Transport

### ⚠️ WARNING

#### Injury due to overturning product!

Overturning product due to inappropriate means of transportation.

- Do not stand below the load during lifting and lowering, stay outside the danger zone.
- Use suitable means of transportation.
- Pay attention to the weight of the equipment.
- Pay attention to safe support.

The product is secured for transport and delivered on a pallet.

The product (fixed on the pallet for transport) may only be transported to the place of installation by means of an appropriate floor-level conveyor (pay attention to the min. lifting force).

Ensure that the product is safely positioned on the hand-lift truck or a transport pallet.

The handle may only be used to assist with setup. It is not suitable for lifting the fixture.

## Manoeuvring the product

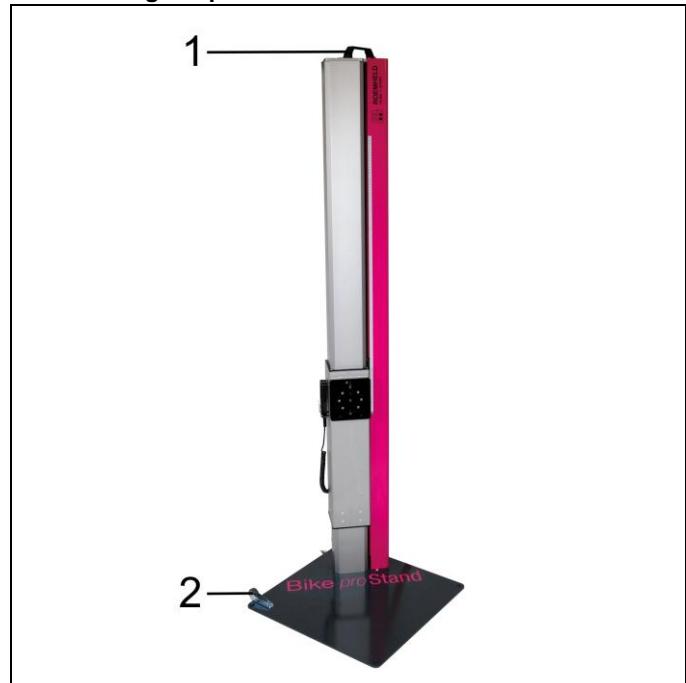


Fig. 2: Handle and rollers on the device

1 Handle for manoeuvring

2 Rollers for manoeuvring

## 8 Installation

### 8.1 Design

### ⚠️ WARNING

#### Injury by dropping parts!

Some products have a heavy weight and can cause injury when dropping.

- Transport products professionally.
- Wear personal protection equipment!

Weight specifications see chapter "Technical characteristics".

### ⚠️ CAUTION

#### Transverse forces and forced conditions!

Side loads and forced conditions on the product lead to the premature failure.

- Avoid forced conditions (overdetermination) of the product.
- Max. forces and torques see technical characteristics.

Design 6415834

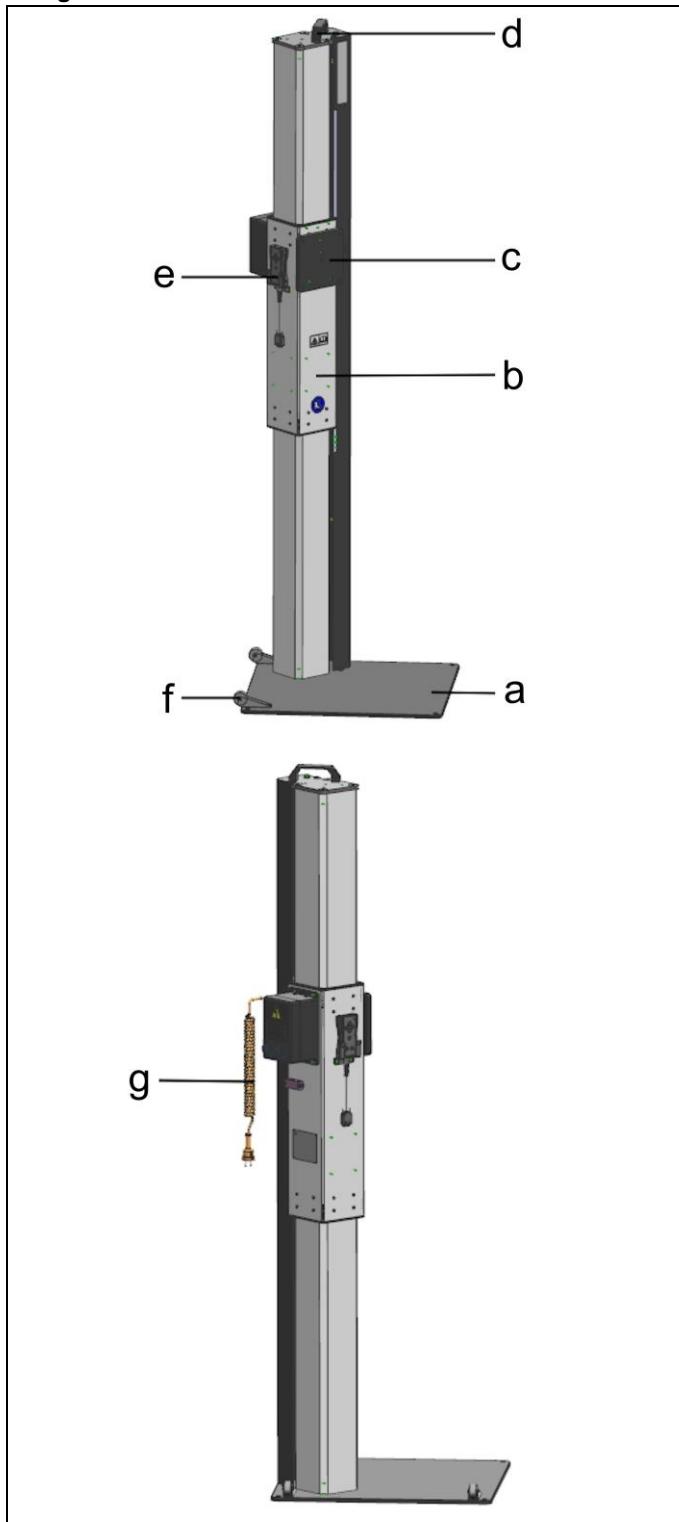


Fig. 3: Components

a Base plate	e Hand panel
b Lifting axis	f Rollers
c Mounting flange	g Mains cable
d Handle	

Design 6415835

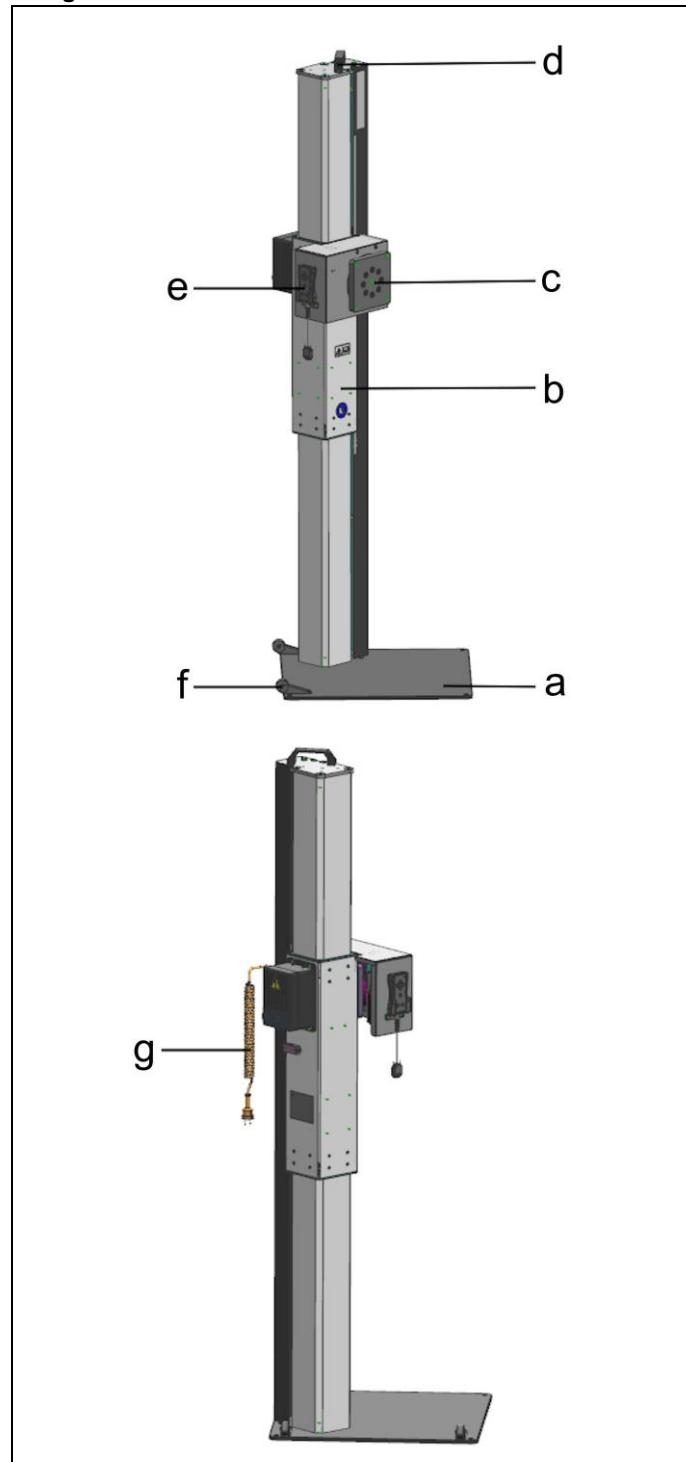


Fig. 4: Components

a Base plate	e Hand panel
b Lifting axis	f Rollers
c Rotation axis	g Mains cable
d Handle	

## 8.2 Fixing of the product

### ⚠️ WARNING

#### Injury due to overturning product!

Overturning product due to missing or incorrect fixing!

- Fasten base plate on the floor.

1. The assembly fixture must be placed horizontally on a level and firm concrete factory floor (concrete strength class B 25) or on a rigid connecting construction (level: 0.20 mm).
2. The base plate of the assembly fixture must be fastened to the concrete factory floor or the connecting construction with four socket head cap screws ISO 4762 – M10 with a property class of 10.9.
3. For this purpose, have heavy-duty anchors (e.g. Fischer order no.: SL M-10 N) or bolt anchors (e.g. Fischer FAZ II) professionally installed in the concrete factory floor.

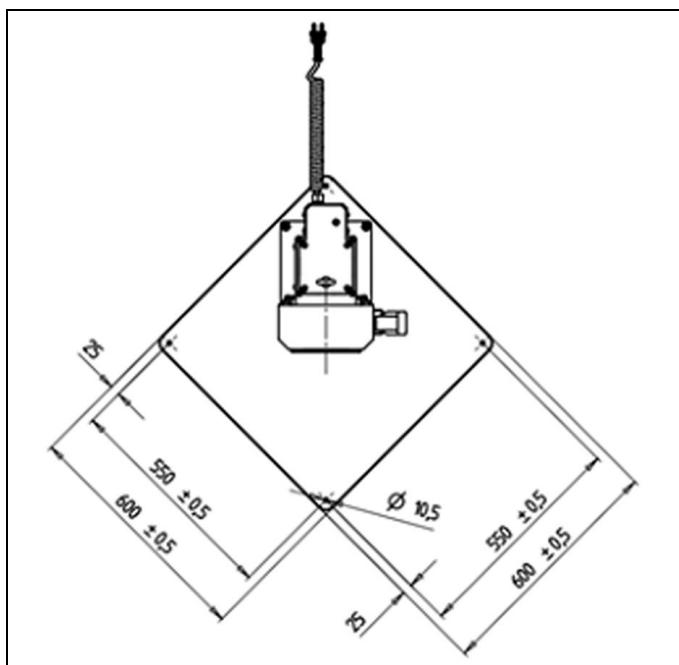


Fig. 5: Base plate with mounting holes (4x Ø 10.5 mm)

## 8.3 Mounting of the customer's connecting construction

### ⚠️ CAUTION

#### Damage to components

The flange plate may become blocked.

- When mounting workpiece holders to the flange plate, the max. screw-in depth of 15 mm must be observed and the shaft of the screw may not protrude.
- Workpiece holders must be demonstrably suitable for accommodating the workpieces as well as the forces and torques that occur.

#### Damage to internal components

Shock-type loads to the lifting axis can cause damage.

- When mounting the workpiece holders, the permissible holding torque (see Technical Data) must not be exceeded.

Threads (M10) are provided on the flange plate for fastening the workpiece holders.

All the provided bore holes in the workpiece holders must be used.

The screw-in depth for the fastening screws to be used (property class 8.8) is a minimum of 10 mm, maximum of 15 mm.

In off-position the specified maximum torques may occur (see technical characteristics).

The required forces and torques must be observed by the operator.

### 6415834 Flange without rotation axis

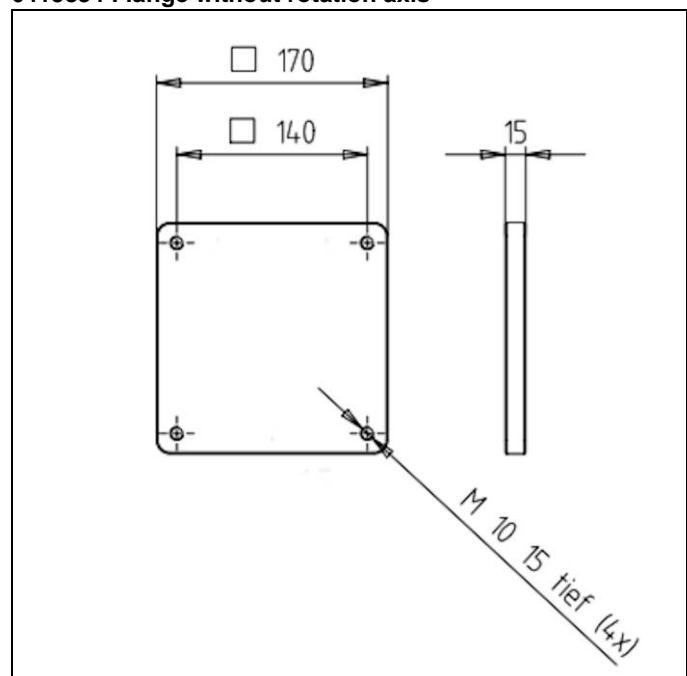


Fig. 6: Fixing threads for flange plate

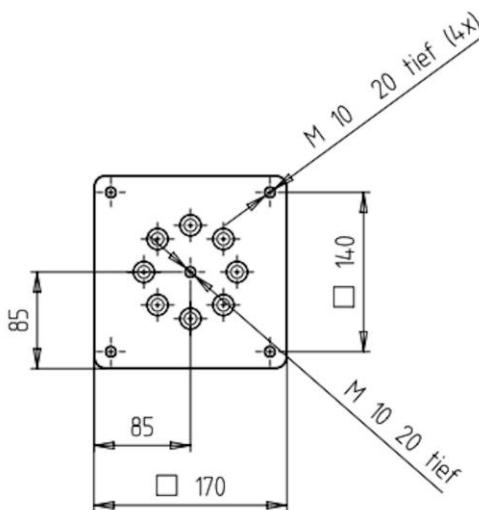
**6415835 Flange with rotation axis**


Fig. 7: Fixing threads for flange plate

**⚠ CAUTION**
**Fixing the connecting cable**

Connection cable can be damaged.

- The cables must be fixed by the user so that no bending and tensile stress will act and the cable cannot be damaged in any way.

**ℹ NOTE**
**Damage with variant 6401205**

To avoid damaging the internal components, operate the first 200 cycles with a maximum load of 75 kg.

**9.1 Electronics**

The product is ready to be attached.

Check for a tight fit (check the tightening torques of the fastening screws).

**Proceed as follows for the electrical connection:**

- Check that the mains voltage corresponds to the specifications of the product. (see Technical Data: supply voltage)
- Connect the mains cable (a) to an earthed socket.

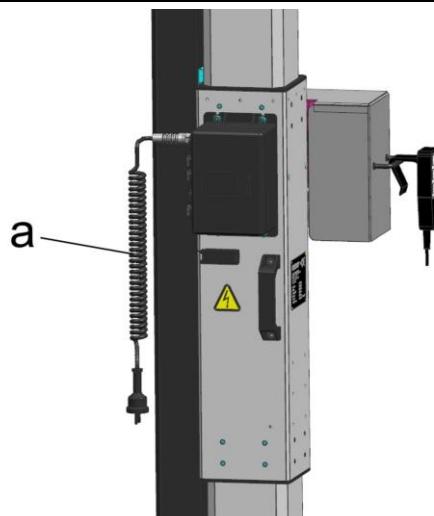


Fig. 8: Connecting the power supply

 a Mains cable 3x1.5 mm<sup>2</sup>
**9 Start up**
**⚠ WARNING**
**Injury / burning due to contact with energized parts!**

- Before working on electric equipment, the energized parts must be de-energized and secured.
- Do not open protection covers at electric parts.
- All electrical works must only be realised by electricians.

**Injury by crushing!**

Components of the product make a movement while they are in operation, this can cause injuries.

- Keep parts of the body and items out of the working area!

**Injury due to falling workpiece**

Insufficiently clamped workpieces can fall during lifting and rotating and cause injuries.

During mounting, lifting and rotating movements the customer must ensure that:

- the workpiece holder is securely fastened
- the workpiece is securely clamped in the workpiece holder

## 10 Operation

### ⚠ WARNING

#### Injuries due to non-compliance of the operating instructions!

- The product may only be operated, if the operating instructions - especially the chapter "Safety instructions" have been read and understood.

#### Injury by crushing!

Components of the product make a movement while they are in operation, this can cause injuries.

- Keep parts of the body and items out of the working area!

#### Injury due to falling workpiece

Insufficiently clamped workpieces can fall during lifting and rotating and cause injuries.

During mounting, lifting and rotating movements the customer must ensure that:

- the workpiece holder is securely fastened
- the workpiece is securely clamped in the workpiece holder

#### Injury due to falling load!

The product does not have an emergency safety catch (safety device).

In case of overload, the load can fall down unbraked!

- The product must not be overloaded.

#### Injuries due to misuse, incorrect operation or abuse!

Injuries can occur if the product is not used within the intended use and the technical performance data.

- Before start up, read the operating instructions!

### ⚠ CAUTION

#### Avoiding collisions

Workpiece and/or the workpiece holder and the assembly fixture may become damaged.

- The customer must ensure that the workpiece holder and/or workpiece do not collide with the floor, factory ceiling, assembly fixture or other equipment during lifting or rotating movements.

The operator is obliged to report immediately to the safety expert or the person who is responsible for safety any changes to the product that may affect safety and to stop operating the product.

The operator must ensure that only authorised persons who have been instructed in the use of the product and who have been familiarized with the operating instructions work on the product.

### 10.1 Workplace

The operator's workplace is divided into the assembly area and the operating area.

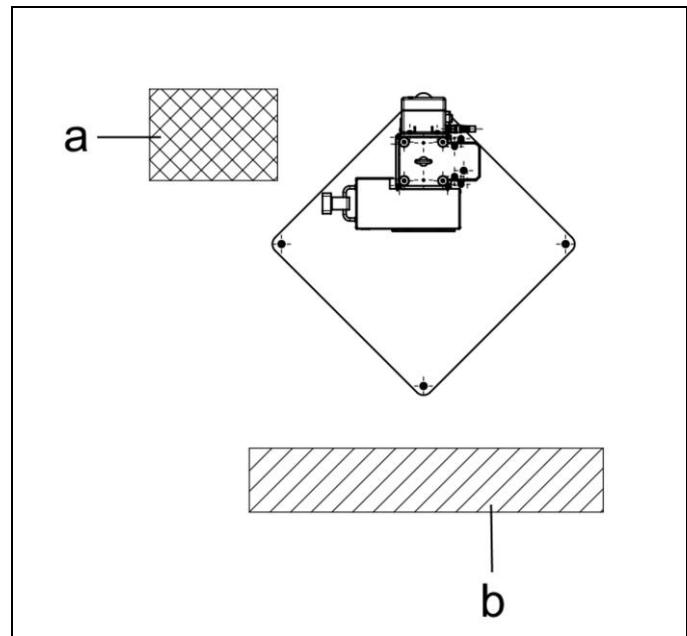


Fig. 9: Working place

a Operating area

b Assembly area (danger zone)

#### 10.1.1 Operating in the assembly area

### ⚠ WARNING

#### Injury due to falling workpiece

Insufficiently clamped workpieces can fall during lifting or rotating and cause injuries.

During mounting, lifting and rotating movements the customer must ensure that:

- the workpiece holder is securely fastened
- the workpiece is securely clamped in the workpiece holder

### 💡 NOTICE

#### Preload forces/tightening torques

Preload forces and tightening torques must be defined by the customer.

In the assembly area, the workpiece is assembled according to customer-specific instructions.



### 10.1.2 Operating in the operating area

#### **WARNING**

##### Injury due to lifting and rotating movement

People in the assembly area can be injured.

- Do not move the assembly fixture if there is a person in the assembly area.

The lifting axis is extended or retracted by pressing the Lift (c) or Lower (d) button on the hand panel. Due to the touch control function, the button must remain pressed during lifting and/or lowering.

By pressing the "Turn clockwise" (b) button or "Turn counter-clockwise" (a) button on the hand panel, the rotating module is turned in the selected direction. Due to the touch control function, the corresponding button must remain pressed during rotation.

The angular or holding position is not specified. Rotation is possible in any position. The axis rotates infinitely.

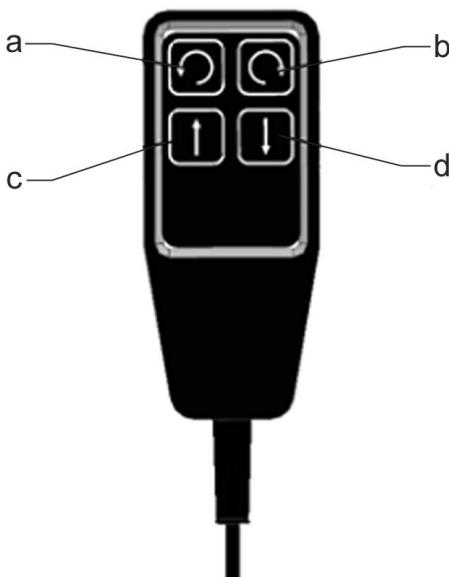


Fig. 10: hand panel

### 10.1.3 Collision shutdown function

If the workpiece (e.g. bicycle) should make unintentional contact with the ground during lowering, the downward movement is interrupted. As a result, it is only possible to lift the workpiece.

Attention! The weight of the workpiece holder and the assembly fixture slide (approx. 20 kg) act on the workpiece!

### 10.1.4 Thermal cut-out function

If the device is overloaded during the lifting movement, it is automatically switched off when it overheats.

Caution! Automatic switch-on takes place after approx. 30 minutes.

### 10.2 Handling emergency situations

#### **CAUTION**

The product may not be operated if there is an emergency situation!

Disconnect the power supply by pulling the plug out of the socket.

## 11 Maintenance

#### **WARNING**

##### Danger of injury due to a lifting or lowering movement!

- Do not reach into the stroke area during the lifting or lowering movement.

##### Injuries, material damages or malfunctions

- Do not use damaged or worn components.

##### Injury / burning due to contact with energized parts!

- Before working on electric equipment, the energized parts must be de-energized and secured.
- Do not open protection covers at electric parts.
- All electrical works must only be realised by electricians.

##### Work by qualified personnel

- Works only to be effected by authorised personnel.

#### **NOTE**

##### Operating instructions

- Further operating instructions for individual components are available on the internet ([www.ROEMHELD.com](http://www.ROEMHELD.com)) or on request!

### 11.1 Plan for maintenance

Maintenance work	Interval	by...
Clean and visually inspect the lifting module and test the guide unit.	Daily	Operator
Test for smooth operation at low load over the entire lifting and rotation range.	Monthly	Expert
Check the fixing screws, the cable fastenings and cable glands; tighten if necessary. Test the guide unit.	Half-yearly checks	Expert
The electrical components must be checked by an expert at regular intervals, but at least once a year.	Yearly checks	Expert
Lifting axis Manufacturer inspection (recommendation).	After 2 years (lifting and lowering)	Römhled service personnel
Rotation axis Manufacturer inspection (recommendation).	After 2 years (rotation)	Römhled service personnel
Repair	in case of damages	Römhled service personnel

#### **NOTICE**

Pay attention to the qualification of the personnel.

## 11.2 Cleaning

### ⚠️ WARNING

#### Danger of injury due to a lifting or lowering movement!

- Do not reach into the stroke area during the lifting or lowering movement.

#### Material damage, damage or functional failure

Aggressive cleaning agents can cause damage, especially to seals.

The product must not be cleaned with:

- corrosive or caustic substances or
- organic, solvents such as halogenated or aromatic hydrocarbons and ketones (cellulose thinner, acetone, etc.).

The following cleaning works have to be effected daily at the mechanical components.

1. Clean with cleaning clothes or cleaning rags.

### 11.2.1 Daily checks

### ⚠️ WARNING

#### Danger of injury due to a lifting or lowering movement!

- Switch off the mains before cleaning and maintenance works.

- Visual inspection of the lifting module
- Check the guide unit for damages and possible running marks, repair if required.
- Check the mains cable and hand panel cable and their housing lead-ins for damage.

### 11.2.2 Monthly checks

- Visual inspection.
- Check the unit for damages and possible running marks, repair if required.
- Check the axial and radial clearance, repair if required.
- Check all fixing screws, retighten if required.

### 11.2.3 Half-yearly checks

### ⚠️ WARNING

#### Danger of injury due to a lifting or lowering movement!

- Switch off the mains before cleaning and maintenance works.

- Check all fixing screws of the lifting module, retighten if required.
- Check the wear of the guide unit based on the guiding clearance. If the clearance exceeds 0.5 mm, the guiding elements have to be exchanged. (See chapter Repair).

## 11.2.4 Yearly checks

### ⚠️ WARNING

#### Danger of injury due to a lifting or lowering movement!

- Switch off the mains before cleaning and maintenance works.

The electrical components of the lifting module are to be checked by an expert at regular intervals, but at least once a year. The check includes:

- The perfect functioning
- The state of the component
- Check the Occupational Health and Safety Regulations of the trade associations (German DGUV Vorschrift 3)

The power supply must be checked regularly by a specialist, but at least once a year for proper function.

## 11.3 Repair

### ℹ️ NOTE

#### Repair works

- Repair works, as e.g. the change of the interior lifting jack may only be effected by the ROEMHELD service technicians.

Repair works, as e.g. the change of internal linear actuator may only be effected by the service technicians of the company Römhled.

## 12 Trouble shooting

### ⚠ WARNING

#### Injury / burning due to contact with energized parts!

- Before working on electric equipment, the energized parts must be de-energized and secured.
- Do not open protection covers at electric parts.
- All electrical works must only be realised by electricians.

### ⚠ CAUTION

#### All work by service personnel only!

- All works only to be effected by ROEMHELD service staff.

#### 12.1 Lifting axis

Fault	Cause	Remedy
Flange plate does not lift or lower after pressing the button	Interior linear actuator defective	Linear actuator must be replaced by Römhild service personnel
Flange plate lowers when the button is not pushed	Interior linear actuator defective	Linear actuator must be replaced by Römhild service personnel

#### 12.2 Rotation axis

Fault	Cause	Remedy
The product stops or does not start even if the button is pressed.	Energy supply is interrupted	Re-establish the energy supply
	Max. admissible torques exceeded	Reduce torques
	External blockade of the workpiece or the fixture	Remove blockade
Angular clearance of the flange plate too large	Wear or max. admissible torques exceeded	<b>⚠ Caution</b> Work should be performed only by Römhild service personnel.
Rotation of the module uneven	Mass inertia of the workpiece too high	Reduce speed of rotation
	Speed of rotation too high	

## 13 Technical characteristics

Part no.	6415835	6414834
Max. workpiece weight	40 kg	70 kg
Max. permissible force distribution by the operators		250 N
Height		1992 mm
Lowest position / Centre of rotation axis		565 mm
Lifting drive	Electrically driven trapezoidal spindle	
Stroke		1225 mm
Lifting speed		40-60 mm/s
Rotating drive	Electrically driven worm gear	
Rotation angle	360°- infinite	
Indexing angle	Self-retaining in any position	
Number of revolutions	3 r.p.m.	
Max. driving torque of rotation axis	90 Nm	
Max. bending moment		275 Nm
Operating element	Hand panel with 4 push-buttons	Hand panel with 2 push-buttons
Safety concept	Moving by touch control with self-locking drive elements + Collision shutdown	
Supply voltage	230 V 1P/ 50 Hz (16 A fused)	
Max. relative cycle time	15 % ED	
Total weight	approx. 100 kg	approx. 70 kg

## 14 Disposal

### Hazardous to the environment

 Due to possible environmental pollution, the individual components must be disposed only by an authorised expert company.

All materials must be disposed of in compliance with the applicable codes and regulations as well as environmental protection regulations.

## 15 Declaration of conformity



### Manufacturer

Römhled GmbH Friedrichshütte  
Römhledstraße 1-5  
35321 Laubach, Germany  
Tel.: +49 (0) 64 05 / 89-0  
Fax: +49 (0) 64 05 / 89-211  
E-mail: info@roemheld.de  
www.roemheld.com

### Responsible person for the documentation:

Dipl.-Ing. (FH) Jürgen Niesner, Tel.: +49(0)6405 89-0.

This declaration of conformity applies to the following products:

Modu Lift in data sheet M9103. The following types or part numbers are concerned:

**6415834, 6415835**

We hereby declare that the machine described in its design and construction as well as in the version we have placed on the market complies with the essential health and safety requirements according to the following EC directives.

The following additional EU directives were applied:

- **2006/42/EC**, Machinery directive [[www.eur-lex.europa.eu](http://www.eur-lex.europa.eu)]

The following harmonised standards have been applied:

**DIN EN ISO 12100**, 2011-03, Safety of machinery; Basic concepts, General principles for design (replacement for part 1 and 2)

**DIN EN 60204-1**; 2007-06, Safety of machinery - Electrical equipment of machines, Part 1: General requirements

The technical documents according to the specified guidelines were created for the products.

The manufacturer obligates to provide the special documentation of the products to national authorities on demand.

If the product is modified and not approved by us, this declaration will become invalid.



Ewgeni Schleining  
Development Team Leader MH

**Römhled GmbH**  
**Friedrichshütte**

Laubach, 10.09.2025